



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBEL131M-0002-101-07

Job Sheet 204281



Part No: RBEL131M-0002-101-07

Job Qty: 4 pcs *logos mx*

Part Name: Swing Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 2/5/20

Description:

Type: SOLD

Note: DWG RBEL131M-0002-101 Rev.2 IPP Rev. A 19.11.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Mill - 1	4 pcs		2/5/20	0.00	1.33	Conventional Mill - 1		<i>M/ 20/1/6</i>
							Conventional Mill - 2		
110	QC 2	4 pcs		2/5/20	0.00	0.00	QC 2 - 1		<i>M/ 20/1/6</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		<i>M/ 20/1/6</i>
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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CANADA
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Container No: S244945



Part: RBEL131M-0002-101-07

Job No: 204281

Serial No/Batch: S244945

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 01/06/20

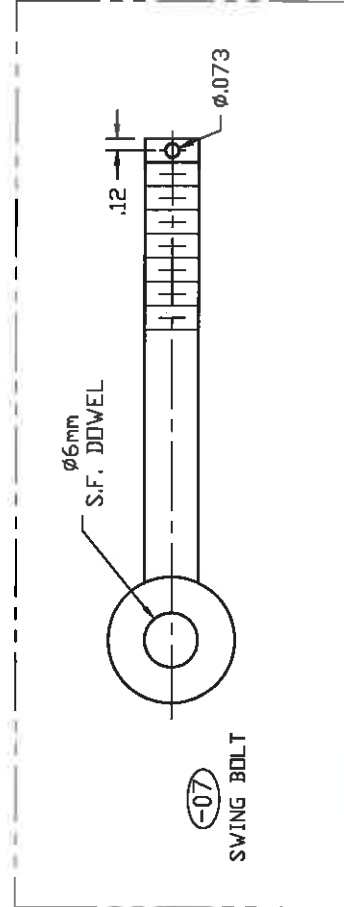
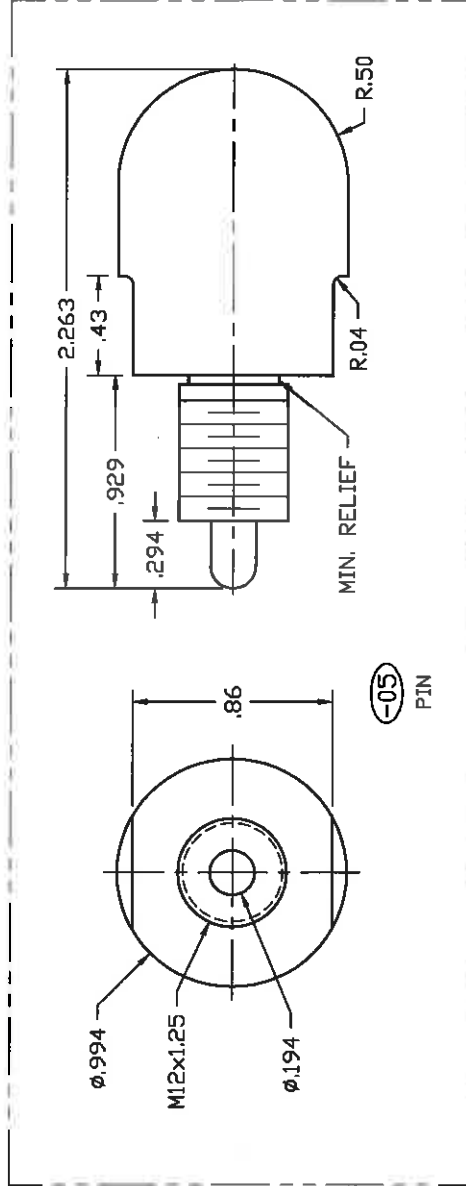
Plex 12/5/19 12:58 PM Dart.lajeunesse.marie

					QC 2 - 65			
					QC 2 - 5			
					QC 2 - 71			
					QC 2 - 73			
					QC 2 - 69			
120 QC 8	4 pcs	2/5/20	0.00 0.00		QC 8 - 12			
					QC 8 - 14	Small fab mkt 2010/10/6		
					QC 8 - 17			
					QC 8 - 20			
					QC 8 - 25			
					QC 8 - 3			
					QC 8 - 32			
					QC 8 - 33			
					QC 8 - 35			
					QC 8 - 39			
					QC 8 - 4			
					QC 8 - 44			
					QC 8 - 45			
					QC 8 - 49			
					QC 8 - 58			
					QC 8 - 8			
					QC 8 - 9			
					QC 8 - 68			
					QC 8 - 67			
					QC 8 - 1 (A)			
					QC 8 - 47			
					QC 8 - 40	DAS JAN 07 2020 10 9-89		
					QC 8 - 52			
					QC 8 - 23			
					QC 8 - 57			
					QC 8 - 76			
					QC 8 - 61			
130 Packaging 3-1 - Stock - B4B	4 pcs	2/5/20	0.00 0.00		Packaging 3 - 1 - B4B			
					Packaging 3 - 2 - B4B	DAS 28 9-89		
					Packaging 3 - 3 - B4B			
					Packaging 3 - 4 - B4B			
					Packaging 3 - 5 - B4B			
140 QC 21 - SA	4 pcs	2/5/20	0.00 0.00		QC 21 - SA - 21	DAS JAN 09 2020		
					QC 21 - SA - 70			
Part Op 100 - 1-Machine as per DWG. 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release 121 Touch up coter pin hole with gun blue. 122 QC5						GA135		
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
6N60P08	Sing Bolt M6x1 x 60 mm	4 Ea (1 ea)	100-Conventional Mill - 1		5247265 GA078			
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Conventional Mill - 1	6N60P08	4	0	0				
Part Specifications								
Specifications could not be found.								

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REVISIONS		DESCRIPTION		DATE	INITIAL	APPROVED
REV	-			-	-	-

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 704281415
19-12-05



RED BARN MACHINE

WEIGHING BRACKET, PIN
AND SWING BOLT

DWG NO. RBEL131M-0002-101-05 & -07 REV 2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
XXX ± .005	FRACTIONS ± 1/32	DATE	
XX ± .01	ANGLES ± 5°	FINISH	
X ± .1		CAD SILVER FINISH	
UNLESS OTHERWISE SPECIFIED		SPEC MIL-C-81582, TYPE II, CLASS I	
1. BREAK ALL SHARP EDGES		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		EUDOCOPTER 135	
SCALE NTS		DATE 6-23-09	
		SHEET 4 of 4	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS																																																																																	
Date: _____		Sequence #: _____		QTY Affected: _____																																																																																	
Description Work Order Deviation		Disposition		MRB (QS1042)																																																																																	
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td></td><td>Contamination</td><td></td><td>Power Loss/Surge</td><td></td><td>Positioned Wrong</td><td></td></tr><tr><td>Bending</td><td></td><td>Misaligned/off center</td><td></td><td>Folio/Program</td><td></td><td>Outside Tolerance</td><td></td></tr><tr><td>Crushing</td><td></td><td>BOM/Route</td><td></td><td>Grain Direction</td><td></td><td>Drawing</td><td></td></tr><tr><td>Cracks</td><td></td><td>Broken/Damage/Defect</td><td></td><td>Weld</td><td></td><td>Finish</td><td></td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td></td><td>Incomplete/Unclear Instructions</td><td></td><td>Wrong Stock Pulled</td><td></td><td>Part Lost/Missing</td><td></td></tr><tr><td>Marks/Chatter</td><td></td><td>Drill Holes</td><td></td><td>Out of Sequence</td><td></td><td>Misread</td><td></td></tr><tr><td>Mislabeled</td><td></td><td>Fit/Function</td><td></td><td>Off-set/Set-up</td><td></td><td></td><td></td></tr><tr><td colspan="4">Other/Details:</td><td colspan="4"></td></tr></table>				Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong		Bending		Misaligned/off center		Folio/Program		Outside Tolerance		Crushing		BOM/Route		Grain Direction		Drawing		Cracks		Broken/Damage/Defect		Weld		Finish		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing		Marks/Chatter		Drill Holes		Out of Sequence		Misread		Mislabeled		Fit/Function		Off-set/Set-up				Other/Details:							
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Completed By		Lead hand / Supervisor		QC / QA Coordinator																																																																																	